



**Hibiscus Plc**  
THE PRINTING PLANT

Hibiscus Plc.  
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**SPECIFICATION: Polyart (silk screen)**

Labels silk screen printed onto Polyart supplied as cut singles with or without overlamine.

**1. Face Material**

Expanded high density polyethylene  
Matt coated on both sides  
Weight: 90 to 200 g/m<sup>2</sup> (depending on thickness)

**2. Inks**

Silk screen printing inks are limited to Coates Vynaglaze and Sericol Polyplast or Plastijet. All inks have a high gloss finish, good adhesion and flexibility. Coates inks have a rating of 7-8 on the Blue Wool Scale and under accelerated weathering tests, conducted in accordance with BS3900 Part F3 indicate an expected outdoor life of approximately 5 years. Sericol inks, under accelerated weathering tests conducted in accordance with BS3900 Part F3 indicate an expected outdoor life of 2 to 3 years.

**3. Overlamination (where applicable)**

25 or 30 micron thick polypropylene film coated with age resistant acrylic adhesive.

**4. Guillotining**

Unless specifically agreed prior to manufacture, all silk screen printed labels are guillotined to a standard tolerance of  $\pm 2$ mm.

**5. Inspection Status**

All labels supplied as cut singles are inspected visually on an individual basis. Labels are bundled into 100 lots unless specifically requested by a customer.

**NOTE** - The values given in this specification are typical, the information being given in good faith but without warranty.

**Authorised by :** ..... **Date :** .....

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